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<b>PAINT TYPE</b>	Air-drying water borne topcoat.
<b>USE</b>	Topcoat for steel and primed surfaces.
<b>SPECIAL PROPERTIES</b>	Provides bright, elastic, weather proof and gloss durable surface. Resistant to oil and water.

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**TECHNICAL DATA**

<b>Solids</b>	28 %		
<b>Total mass of solids</b>	315 g/l		
<b>Volatile organic compound (VOC)</b>	4 g/l		
<b>Recommended film thickness and theoretical spreading rate</b>	Dry film (µm) 50	Wet film (µm) 160	Theoretical spreading rate (m <sup>2</sup> /l) 6.6
<b>Drying time at +23 °C / 50 % RH</b>	Flash off: 30 minutes		
<b>Drying time at +40 °C / 50 % RH</b>	1 hour		
<b>Thinner</b>	See page 2.		
<b>Clean up</b>	Water. A solution of TEKNOCLEAN 6480-00 and water may also be used.		
<b>Finish</b>	Gloss.		
<b>Colours</b>	Can be supplied in any colour required with reference to RAL, NCS S or other colour systems.		
<b>Primer</b>	TEKNOCRYL AQUA 2750 TEKNOCRYL AQUA 2780 INERTA PRIMER 3210 INERTA MASTIC 3280		
<b>Storage</b>	See additional information.		
<b>HEALTH AND SAFETY</b>	See Safety Data Sheet.		

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**DIRECTION FOR USE****Surface preparation**

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**Mixing of components**

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**Application conditions**

The surface to be painted must be dry. When coating and curing, the temperature of the air, paint and surface must be above +10 °C and the relative air humidity below 80 %.

**Application**EquipmentThinnerSuggested viscosity

Air spraying

Water

DIN-cup 4 mm 20 °CAirless (nozzle:  
0.009 “- 0.013”)

Water

50-100 s

Undiluted or up to approx. 5 % water

**ADDITIONAL INFORMATION**

Storage: See label.

Store in a tightly closed container.

The product must be stored frost-free.

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The above information is normative and based on laboratory tests and practical experiences. The information is noncommittal, and we cannot accept liability for the results obtained under working conditions beyond our control, and consequently the buyer or the user is not released from the obligation to test the suitability of our products for specific means and application methods under the actual application conditions. Our liability covers only damage caused directly by defects in the products supplied by Teknos. The latest versions of Teknos' Technical Data Sheets and Material Safety Data Sheets are available from our homepage [www.teknos.com](http://www.teknos.com).

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